PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file refer	rence				
F-S 905	FOR FURTHER	ACTION	See Form PCT/IPEA/416		
International application No.	International filing	date (day/month/year)	Priority date (day/month/year)		
PCT/EP2004/05	0402 01.04.20	04	08.04.2003		
International Patent Classificat	tion (IPC) or national classification an	d IPC			
Applicant					
FLEISSNER GMBH					
	ternational preliminary examination of transmitted to the applicant according		International Preliminary Examining Authority		
2. This REPORT consi	ists of a total of 7	sheets, includin	g this cover sheet.		
3. This report is also as	ccompanied by ANNEXES, comprising	g:			
a. X (sent to t	the applicant and to the International	Bureau) a total of 9	sheets, as follows:		
she	eets of the description, claims and/or o	lrawings which have been a	amended and are the basis for this report and/or		
she	eets containing rectifications authorize structions).	d by this Authority (see Ru	ale 70.16 and Section 607 of the Administrative		
			nsiders contain an amendment that goes beyond		
the Bo		eation as filed, as indicated	in item 4 of Box No. I and the Supplemental		
h (sent to	b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))				
0	b (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))				
related the	, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see				
	22 of the Administrative Instructions).	, as maleated in the ouppi	cinemati Box retaining to sequence Bisming (see		
4. This report contains	4. This report contains indications relating to the following items:				
Box No. I	Basis of the report				
Box No. II	Priority				
Box No. III	Non-establishment of opinion w	ith regard to novelty, inver	ntive step and industrial applicability		
Box No. IV	Lack of unity of invention				
Box No. V	•	le 35(2) with regard to nov	elty, inventive step or industrial applicability;		
	citations and explanations supp	orting such statement			
Box No. VI					
Box No. VI	II Certain defects in the internatio	nal application			
Box No. VI	III Certain observations on the inte	rnational application	7.7		
Date of submission of the der	mand	Date of completion of t	his report		
Name and mailing address of	f the IPEA/EP	Authorized officer			
Facsimile No.		Telephone No.			

Translation

International application No.
PCT/EP2004/050402

Box	No. I	Basis of the report		
1.	 With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item. 			
		report is based on translations from the original langua th is the language of a translation furnished for the purp		,
		international search (Rule 12.3 and 23.1(b))		
		publication of the international application (Rule 12.4)	
		international preliminary examination (Rule 55.2 and/	or 55.3)	
2.	receiving this report			
		nternational application as originally filed/furnished		
1	the o	description:		
	page	es		as originally filed/furnished 21.10.2004 with letter
	page	1-6	received by this Authority on	of 20.10.2004
	page	es*	received by this Authority on	
	the o	claims:		
	nos.			as originally filed/furnished
1	nos.	*	as amended (togethe	er with any statement) under Article 19
	nos.			12.02.2005 with letter
į	nos.			
			,	
		drawings:		
	shee			as originally filed/furnished
	shee			
	she	ets*	received by this Authority on	
	a se	equence listing and/or any related table(s) - see Supplen	nental Box Relating to Sequence l	Listing.
3.	M The	amendments have resulted in the cancellation of:		
ŀ		the description, pages		
	\boxtimes	the claims, nos. 20-22		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
4.	Thi	is report has been established as if (some of) the amen		
"	the	y have been considered to go beyond the disclosure as f	iled, as indicated in the Suppleme	ental Box (Rule 70.2(c)).
	<u>_</u>	the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
*	If item 4	applies, some or all of those sheets may be marked "su	perseded."	

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Box			porting such statement	
1.	Statement			
	Novelty (N)	Claims	1-7	YES
		Claims	8-19	NO
	Inventive step (IS)	Claims	1-7	YES
		Claims	8-19	NO
	Industrial applicability (IA)	Claims	1-19	YES
		Claims		NO

2. Citations and explanations (Rule 70.7)

This report makes reference to the following documents:

- D1: EP-A-0 348 993 (OSAKA GAS CO LTD), 3 January 1990 (1990-01-03)
- D2: US-A-5 380 580 (SANOCKI STEPHEN M ET AL), 10
 January 1995 (1995-01-10)
- D3: EP-A-0 963 776 (VALEO), 15 December 1999 (1999-12-15)
- D4: WO 99/18393 A (DEWAEGHENEIRE GABRIEL; BEKAERT SA

 NV (BE); LAMBERT EDDY (BE)), 15 April 1999 (199904-15)
- D5: WO 00/57738 A (BEKAERT SA NV; GUCHT ANN VD (BE);
 HEIRBAUT GUIDO (BE); STEENLANDT WI), 5 October
 2000 (2000-10-05)

1. Independent process claim 1

Document D1 relates to a three-layered non-woven having two non-woven materials made of 100% metal fibres as outer layers and a non-woven material made of 100% carbon fibres as inner layer. Although hydrodynamic needling is also proposed for consolidating the three-layered structure (D1, page 3, lines 31-33), consolidation is

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preferably carried out by mechanical needling (needle-punching). Moreover, Dl does not describe how hydrodynamic needling is carried out (not a single example, no indication of the water pressure).

Document D2 discloses a non-woven comprising up to 40% metal fibres (column 2, lines 17-22; column 5, lines 22-44). For consolidation, the non-woven is subjected to both mechanical needling (needle punching) and hydrodynamic needling (hydroentanglement). However, the water pressure during hydrodynamic needling is limited to maximum 550 kPa (800 psi, i.e. 55.2 bar) (column 8, lines 4-14).

Document D3 discloses a three-layered filter whose outer layers can be made of metal fibres (paragraphs 11 and 12). The three-layered filter is consolidated by hydrodynamic needling under a water pressure ranging from 40 to 200 bar (paragraph 13). However, D3 does not give a single example in which the outer layers are made of metal fibres. In addition, the water pressure is limited to maximum 200 bar.

The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

Since a non-woven made of 100% metal fibres is disclosed in a clear example in D1, D1 is regarded as the prior art closest to the subject matter of claim 1. Although consolidation is also carried out by hydrodynamic needling, the non-woven is preferably consolidated by mechanical needling. In addition, D1 does not disclose or

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suggest carrying out hydrodynamic needling under a pressure of more than 200 bar. D1 does not mention the specific technical problems which have been solved by the present invention, namely the difficulty in entangling metal fibres, the high wear of the consolidation elements, such as knitting and felting needles, and the high production costs.

These problems have also not been addressed in the other search report citations.

Consequently, the solution to this problem, as proposed in claim 1 of the present application, involves an inventive step (PCT Article 33(3)).

Claims 2-7, which are dependent on claim 1, are also novel and inventive.

2. Independent product claims 8, 10, 18 and 19

It is pointed out to the applicant that a product does not become novel because it is produced by a novel process (see PCT Guidelines, 5.26: "Such a claim lacks novelty if a prior art product, even if made by an undisclosed process, appears to be inherently the same as, or indistinguishable from, the claimed invention").

Consequently, the present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 8 is not novel (PCT Article 33(2)).

D1 discloses a non-woven which can be consolidated by

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hydrodynamic needling (page 3, lines 31-33) and which is composed of up to 100% unspun metal fibres (page 2, lines 32-35: stainless steel fiber layer).

Since no difference can be perceived between a non-woven consolidated under a pressure of more than 200 bar and a non-woven consolidated under a pressure of less than 200 bar, the claimed non-woven is not novel over D1 (PCT Article 33(2)).

The same is true of claim 10, whose subject matter is not novel over D2 and D3 (PCT Article 33(2)).

Since independent claims 18 and 19 relate to non-wovens, woven fabrics, knitted fabrics and hosiery, stitch-bonded non-woven fabrics, warp-knitted fabrics, needle-punched non-wovens and composites made of 100% metal fibres or metal filaments and consolidated by hydrodynamic needling, claims 18 and 19 are not novel over D1-D3 either.

Claims 8, 10, 18 and 19 thus do not meet the requirements of PCT Article 33(2).

3. Dependent claims 9 and 11-17

Dependent claims 9 and 11-17 do not contain any features which, in combination with the features of any claim to which they refer, meet the PCT novelty or inventive step requirements, for the following reasons:

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IN.	ERNATIONAL PREELIMINAR	I REPORT ON TATENTABLETT	PCT/EP2004/050402
Box No. V	Reasoned statement under citations and explanations	Article 35(2) with regard to novelty, inventive supporting such statement	step or industrial applicability;
(a)	claims 9, 13:	see D1, D2 and D3	
(b)	claim 14:	see D5, page 7, lines	: 11-20
(c)	claim 16:	see D4, page 3, lines	14-20
(d)	claims 11, 12:	see D1, D3, D5	
(e)	claims 15, 17:	conventional features	3.
4.	Industrial appli	cability	
The	invention is ob	oviously industrially a	applicable (PCT
Art	icle 33(4)).		
	, , ,		